

Work Order ID 120009

120009

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July-30-14 12:40:23 PM

Item ID: D206-642-513

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA
Float Compatible

Start Date: 6/02/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
IIN-D206-642	Q								

100	Document Control	0.00	DAS 38 9-89						WM 14/08/05
100	DOCUMENT CONTROL								
DC	Memo	0.00	14/08/06						
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-513 CHG005								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS 38 9-89						
Quality Control									

14/08/06

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Item ID: D206-642-513**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA
Float Compatible**Start Date:** 6/02/14**Start Qty:** 1.00***1*****Cust Item ID:****Required Date:** 6/06/14**Req'd Qty:** 1.00***1*****Customer:****Reference:****Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run Start*****NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop*****NR2*****Sequence ID/**
Work Center ID
130**Operation**
Description**Set Up/**
Down Hours
0.00**Tool ID****Tool #****Plan**
Code**Accept**
Qty**Reject**
Qty**Reject**
Number**Insp.**
Stamp***130***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-642-513
Location: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS

JUL 13 2015

/

Picklist Print

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Work Order ID: 120009

1200009

Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-10-06 JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-513 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev:L DD verified by:
 IPP Rev:F 08-12-09 chg as per DSI9427 DD verF by:EC IPP REV:G
 13.09.06 CHG004/ ECN13-634 DD VERF:JLM IPP REV:H 14.04.28
 AS PER ECN14-520 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-545		Manufactured	No			110	Each	4.0000	1	1			

D206-642-545

Replacement Skidtube, High Gear, Standard Wearplates Fits LH or RH, DART (Apical) Tri-Bag & OEM / PM

Location	Loc Qty	Loc Code
FG	1	
68676	1	
FG073	3	
61479	1	
68677	1	
89991	1	

D206-648-013

Manufactured No

110

Each

19.0000

1 1

D206-648-013

Ground Handling Wheel Modification

DAS
38
9-89

DAS
33
9-89

14-08-05

Location	Loc Qty	Loc Code
PKG013	19	
112490	12	
113780	2	
115114	5	

112490

DAS
31
9-89

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Work Order ID: 120009

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D2932-1 Manufactured No

110 Each

Start Qty: 1.00
19.0000 1

Required Qty: 1.00

D2932-1

206 Saddle Left Side

DAS
38
9-89

Location

Loc Qty

Loc Code

ST396

19

112271

1

113054

3

114490

4

116563

1

119382

6

121771

4

**

33
9-89

DAS
31
9-89

112271

D2933-1 Manufactured No

110 Each

19.0000 1

DAS
33
9-89

D2933-1

206 Saddle Left

DAS
38
9-89

Location

Loc Qty

Loc Code

ST396

19

113216

4

114491

4

116560

1

119649

6

121863

4

**

DAS
31
9-89

113216

D2938-1 Manufactured No

110 Each

13.0000 1

DAS
33
9-89

D2938-1

206 Saddle Left Side

DAS
38
9-89

Location

Loc Qty

Loc Code

ST390

13

109164

1

113227

1

113838

4

114492

6

116562

1

**

DAS
31
9-89

113838

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Work Order ID: 120009

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D2939-1

Manufactured No

110 Each

16.0000

Start Qty: 1.00

Required Qty: 1.00

D2939-1

206 Saddle Left Side

**

DAS
33
9-89

DAS
31
9-89

1x
DAS
38
9-89

Location

Loc Qty

Loc Code

ST391

12

112275

2

113056

4

113617

1

114494

4

116559

1

ST403

4

120180

4

112275

AN3C41A

Purchased No

110 Each

119.0000

**

DAS
33
9-89

14-08-05

AN3C41A

Bolt

8x
DAS
38
9-89

Location

Loc Qty

Loc Code

FG

10

103324

4

122843

6

ST347

109

m127544

1

m128491

25

m129521

33

m129888

50

129521

DAS
31
9-89

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Work Order ID: 120009

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D2652 Manufactured No 110 Each

Start Qty: 1.00
786.0000 16 16

Required Qty: 1.00

D2652

Bushing

DAS
38
9-89

16x

Location

Loc Qty

Loc Code

FG	44	
31985	44	
ST009	742	
115133	317	
120480	2	
121634	223	
121962	200	

**

DAS
33
9-89

DAS
31
9-89

115133

D3672-7

Manufactured No

110 Each

980.0000 24 24

D3672-7

Phenolic Washer

DAS
38
9-89

24x

Location

Loc Qty

Loc Code

FG	25	
93370	25	
ST055	955	
103641	2	
111568	187	
113195	250	
120476	500	
83501	16	

**

DAS
33
9-89

14-08-05

DAS
31
9-89

113195

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN5C11A	Purchased	No	110	Each	204.0000	Start Qty: 1.00 8	Required Qty: 1.00
					**	DAS 33 9-89	DAS 31 9-89

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Work Order ID: 120009

1200009

Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN4C6A Purchased No 110 Each 321.0000 Start Qty: -1.00 12 12 Required Qty: 1.00

AN4C6A

Bolt

**

DAS
33
9-89

DAS
31
9-89

DAS
38
9-89

12x

Location

Loc Qty

Loc Code

FG	14	
103344	4	
121657	10	
ST355	11	
m125709	30	
m128324	-19	1282
ST517C	296	
m128403	296	128403

D3672-3

Manufactured No

110 Each

1,065.000

24 24

D3672-3

Phenolic Washer

**

DAS
33
9-89

18-08-05

DAS
38
9-89

24x

Location

Loc Qty

Loc Code

FG	111	
84432	11	
89273	100	
ST055	954	
107316	19	
110251	8	
112455	255	112455
113746	164	
121577	500	
89273	7	
93925	1	

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Work Order ID: 120009

1200009

Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

NAS1149C0432R

Purchased

No

110

Each

Start Qty: 1.00
2,166.000 24 24

Required Qty: 1.00

NAS1149C0432R

WASHER

24x

DAS
38
9-89

Location

Loc Qty

Loc Code

ST278

2166

119124

6

121255

2

122441

29

m125807

1147

m126221

982

**

DAS
33
9-89

DAS
31
9-89

MS21043-4

Purchased

No

110

Each

2,925.000

13 13

DAS
33
9-89

MS21043-4

Nut

13x

DAS
38
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

ST306

2885

m128300

56

m128429

61

m128798

1400

m128818

1368

**

DAS
31
9-89

D3407-043

Manufactured

No

110

Each

14.0000

1 1

D3407-043

Tow Ring

1x

DAS
38
9-89

Location

Loc Qty

Loc Code

st530

14

114527

6

119642

8

**

DAS
33
9-89

DAS
31
9-89

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Work Order ID: 120009

1200009

Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D3456-1

Manufactured No

110 Each

202.0000 Start Qty: 1.00

Required Qty: 1.00

D3456-1

Washer

DAS
38
9-89

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST040	195	
107629	1	
113126	1	
115051	93	
121045	100	

115051

D3457-1

Manufactured No

110 Each

42.0000

D3457-1

Washer

DAS
38
9-89

**

DAS
33
9-89

14-08-05

Location

Loc Qty

Loc Code

FG	10	
32409	10	
ST040	32	
109133	4	
119397	17	
99638	11	

119397

DAS
31
9-89

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D2712

Manufactured No

110 Each

Start Qty: 1.00
663.0000 10 10

Required Qty: 1.00

D2712

Set-Screw

10x
DAS
38
9-89

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST009	613	
101775	5	
107365	2	
108882	1	
113809	105	
115155	250	
121858	250	

**

DAS
33
9-89

DAS
31
9-89

113809

D2934

Manufactured No

110 Each

56.0000 2 2

D2934

Saddle Spacer

2x
DAS
38
9-89

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST014	50	
106671	2	
114946	48	

**

DAS
33
9-89

DAS
31
9-89

114946

D2935

Manufactured No

110 Each

49.0000 2 2

D2935

Saddle Spacer

2x
DAS
38
9-89

Location	Loc Qty	Loc Code
FG	6	
31793	6	
ST014	43	
113815	3	
115157	40	

**

DAS
33
9-89

14-08-05

DAS
31
9-89

115157

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN3C37A Purchased No 110 Each 516.0000 Start Qty: 1.00 Required Qty: 1.00
AN3C37A **DAS 38 9-89** **34x** **34** **34** **33 9-89** **DAS 31 9-89**
 BOLT

Location	Loc Qty	Loc Code
ST347	264	
M124131	1	
M127823	8	
M129650	200	
M129687	55	
ST353	10	
M124131	1	
M127823	9	
ST514	242	
M128491	42	
M128773	200	

26x129687

8x128491

AN3C36A Purchased No 110 Each 339.0000 **DAS 38 9-89** **9x** **9** **9** **33 9-89** **DAS 31 9-89**
AN3C36A
 Bolt

Location	Loc Qty	Loc Code
FG	25	
101261	4	
122204	11	
124827	10	
ST347	314	
m127769	1	
m128398	17	
m128773	75	
m129432	21	
m129907	200	

129432

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN3C35A

Purchased

No

110

Each

82.0000

Start Qty: 1.00

Required Qty: 1.00

AN3C35A

Bolt

DAS
38
9-89

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

4

18914

4

ST348

78

M127746

3

M128398

25

M129514

50

128398

NAS1149C0332R

Purchased

No

110

Each

5,346.000

72 72

NAS1149C0332R

WASHER

72x DAS
38
9-89

**

DAS
33
9-89

14-08-05

Location

Loc Qty

Loc Code

CA

83

m129682

83

ST278

5263

122063

41

125654

609

m126319

61

m127306

2500

m127410

543

m127831

26

m128591

84

m129390

310

m129499

183

m129909

906

129390

DAS
31
9-89

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

D3672-1

Manufactured No

110 Each

Start Qty: 1.00
1,381.000 72 72

Required Qty: 1.00

D3672-1

Phenolic Washer

72x
DAS
38
9-89

Location

Loc Qty

Loc Code

FG	10	
85222	10	
ST055	1371	
103845	4	
112218	293	
113581	500	
120116	500	
80369	34	
99099	40	

**

DAS
33
9-89

DAS
31
9-89

MS21043-3

Purchased No

110 Each

394.0000 46 46

MS21043-3

Nut

46x
DAS
38
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
ST306	314	
m128398	83	
m129472	1	
m129521	230	

**

DAS
33
9-89

DAS
31
9-89

D3396-3

Manufactured No

110 Each

59.0000 2 2

D3396-3

Bushings

2x
DAS
38
9-89

Location

Loc Qty

Loc Code

FG	10	
26772	10	
ST037	49	
109098	19	
120340	30	

**

DAS
33
9-89

14-08-01

DAS
31
9-89

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Work Order ID: 120009

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

AN5C35A	Purchased	No	110	Each	98.0000	Start Qty: 1.00	Required Qty: 1.00
AN5C35A						**	
Bolt							
1x	DAS 38 9-89						
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
		ST336	98				
		M128687	2				
		M128894	11				
		M129871	85				
					128894		
AN5C15A	Purchased	No	110	Each	76.0000	Start Qty: 1.00	Required Qty: 1.00
AN5C15A						**	
Bolt							
1x	DAS 38 9-89						
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
		ST337	76				
		121162	2				
		M127290	50				
		M128429	24				
					128429		
AN5C32A	Purchased	No	110	Each	31.0000	Start Qty: 2.00	Required Qty: 2.00
AN5C32A						**	
BOLT							
2x	DAS 38 9-89						
		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
		FG	4				
		18918	4				
		Return2014	2				
		123523	2				
		ST504	25				
		m126007	25				
					126007		

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

MS21043-5 Purchased No 110 Each 269.0000

Start Qty: 1.00

Required Qty: 1.00

MS21043-5

Nut

DAS
38
9-89

4x

Location

Loc Qty

Loc Code

FG	20	
101418	20	
ST306	249	
116548	88	
121584	11	
m129499	50	
m129795	100	

**

DAS
33
9-89

DAS
31
9-89

D3452-1 Manufactured No 110 Each 18.0000

D3452-1

Bracket

DAS
38
9-89

2x

Location

Loc Qty

Loc Code

ST039	18	
28950	2	
42325	4	
47428	12	

**

DAS
33
9-89

DAS
31
9-89

D3452-3 Manufactured No 110 Each 6.0000

D3452-3

Bracket

DAS
38
9-89

1x

Location

Loc Qty

Loc Code

ST039	6	
28951	6	

**

DAS
33
9-89

14-08-01

DAS
31
9-89

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Parent Item: D206-642-513

D206-642-513

Parent Item Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag & OEM / PMA Float Compatible

Start Date: 6/02/14

Required Date: 6/06/14

MS21919-WDG28

Purchased

No

110

Each

51.0000

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG28

CLAMP

4x
DAS
38
9-89

Location

Loc Qty

Loc Code

ST298

51

18847

26

m129499

25

110

Each

835.0000

**

DAS
33
9-89

DAS
31
9-89

AN3C7A

Purchased

No

AN3C7A

Bolt

4x
DAS
38
9-89

Location

Loc Qty

Loc Code

FG

10

122141

10

ST513

825

m125709

825

110

Each

36.0000

**

DAS
33
9-89

1408-01

AN5C34A

Purchased

No

AN5C34A

Bolt

2x
DAS
38
9-89

Location

Loc Qty

Loc Code

FG

2

18918

2

ST336

34

m128669

4

m128830

10

m129692

20

DAS
31
9-89

128669

4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (OEM/PMA BAG COMPATIBLE)

Item	Qty -513	Qty -514	Qty -517	Qty -518	Qty -545	Qty -557	Qty -549	Qty -555	Qty -013	Part Number	Description
	X									D206-642-513	SKIDTUBE INSTALLATION, LH
		X								D206-642-514	SKIDTUBE INSTALLATION, RH
			X							D206-642-517	SKIDTUBE INSTALLATION, LH
				X						D206-642-518	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-545	SKIDTUBE
						X				D206-642-557	WEARSHOE KIT (REPLACES -547 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-555	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-043	SKIDTUBE ASSEMBLY
1								1		D4362-043	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	* BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	* WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	* BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D4956-15	* WEARSHOE ⁽¹⁾ (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	* WEARSHOE ⁽¹⁾ (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-39	* WEARSHOE ⁽¹⁾ (REPLACES D3535-39 + D3536-39)
25A					1	1				D4956-35	* WEARSHOE ⁽¹⁾ (REPLACES D3535-35 + D3536-35)
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾
											(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40								2		D3414-041	LUG ASSEMBLY (GHW)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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Revision: Q

Date: 13.08.12

Item	Qty -513	Qty -514	Qty -517	Qty -518	Qty -545	Qty -557	Qty -549	Qty -555	Qty -013	Part Number	Description
50	34	34	28	28						AN3C37A	BOLT (FOR INSTALLATION OF OEM FLOATS)
50	9	9	3	3						AN3C36A	BOLT (FOR INSTALLATION OF TRIBAG FLOATS)
51	3	3	3	3						AN3C35A	BOLT
52	68	68	56	56						NAS1149C0332R	WASHER (OR AN960C10L)
53	168	68	56	56						D3672-1	WASHER (REPLACES NAS1515H3L)
54	34	34	28	28						MS21043-3	NUT
55	2	2	2	2						D3398-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
70	2	2	2	2						D3452-1	BRACKET
71	1	1	1	1						D3452-3	BRACKET
72	4	4	4	4						MS21919WDG-28	CLAMP
73	4	4	4	4						AN3C7A	BOLT
74	4	4	4	4						NAS1149C0332R	WASHER (OR AN960C10L)
75	4	4	4	4						D3672-1	WASHER (REPLACES NAS1515H3L)
76	4	4	4	4						MS21043-3	NUT
80							1	1		D4368-041	FWD WEARPLATE ASSY
81							1	1		D4368-043	AFT WEARPLATE ASSY
82A							1	1		D4383-1	WEARPAD
82B							1	1		D4383-3	WEARPAD
83							20	20		D3873-3	BUSHING
84								24		D3411-3	WASHER
85							2			D3275-1	SPACER
86A							6	6		AN3C40A	BOLT
86B							2	2		AN3C37A	BOLT
86C							2	2		AN3C36A	BOLT
86D			6	6						AN3C46A	BOLT
87							10	10		MS21043-3	NUT
88			12	12						D3873-5	BUSHING
89			12	12						D3873-7	SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-043 or D4362-043 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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